

3328
INSTALLATION INSTRUCTIONS
FOR
CONTROL SWITCH LEVER
BERETTA AND CORSICCA

A. REMOVAL OF TURN SIGNAL

1. REMOVE RETAINER {A}
2. REMOVE JAM NUT {C}
3. REMOVE STEERING WHEEL
4. REMOVE TURN SIGNAL CAM ASSEMBLY {G}
5. REMOVE SCREW {F}
6. REMOVE HAZARD WARNING KNOB {E}
7. REMOVE SCREW {B}
8. REMOVE COLUMN HOUSING COVER {D}
9. REMOVE SCREW {H}
10. REMOVE DIMMER SWITCH ACTUATOR {J}
11. REMOVE SCREW {H}
12. FOR CRUISE OPTION DISCONNECT WIRE CONNECTOR.
12. REMOVE TURN SIGNAL LEVER {K} FROM PIVOT ASSEMBLY {J}.

B. INSTALL NEW TURN SIGNAL LEVER

1. INSTALL LEVER {L} TO PIVOT ASSEMBLY {J} WITH SCREW {H} AND TORQUE TO 2 N.m {18 Lbs. In.}
2. ATTACH SMALL DIAMETER WIRE TO TERMINAL END OF HARNESS. WRAP CONNECTION WITH ELECTRICAL TAPE.
3. INSERT WIRE INTO STEERING COLUMN. FEED THRU UNTIL THE HARNESS IS VISIBLE AT THE BOTTOM OF COLUMN.
4. REMOVE TAPE AND WIRE FROM HARNESS. INSTALL 4-PIN CONNECTOR. CHECK COLOR CODE MARKINGS ON CONNECTOR BODY SHOWN IN FIGURE 2.
5. INSTALL ACTUATOR PIVOT ASSEMBLY {J}.
6. INSTALL SCREW {H} AND TORQUE TO 2.3 N.m {20 Lbs. In.}
7. INSTALL COLUMN HOUSING COVER {D}.
8. INSTALL HAZARD WARNING KNOB {E}.
9. INSTALL SCREW {F} AND TORQUE TO 0.8 N.m {7 Lbs. In.}
10. INSTALL SCREW {B} AND TORQUE TO 4 N.m {35 Lbs. In.}
11. INSTALL CAM ASSEMBLY {G}.
12. INSTALL STEERING WHEEL.
13. INSTALL JAM NUT {C} AND TORQUE TO 41 N.m {30 Lbs. In.}
14. INSTALL RETAINER {A}.

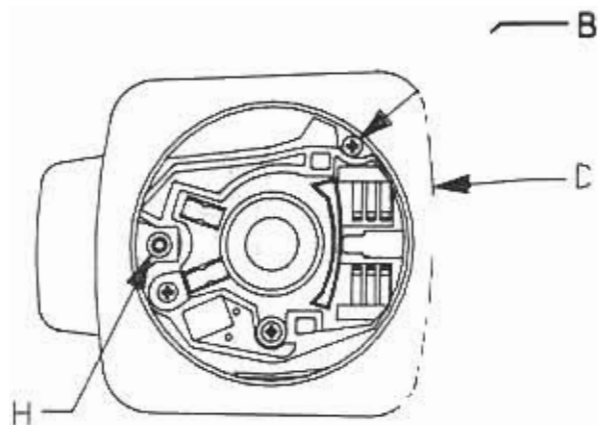


FIGURE 1

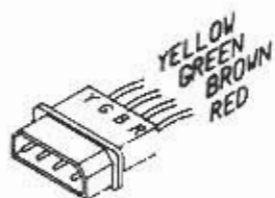
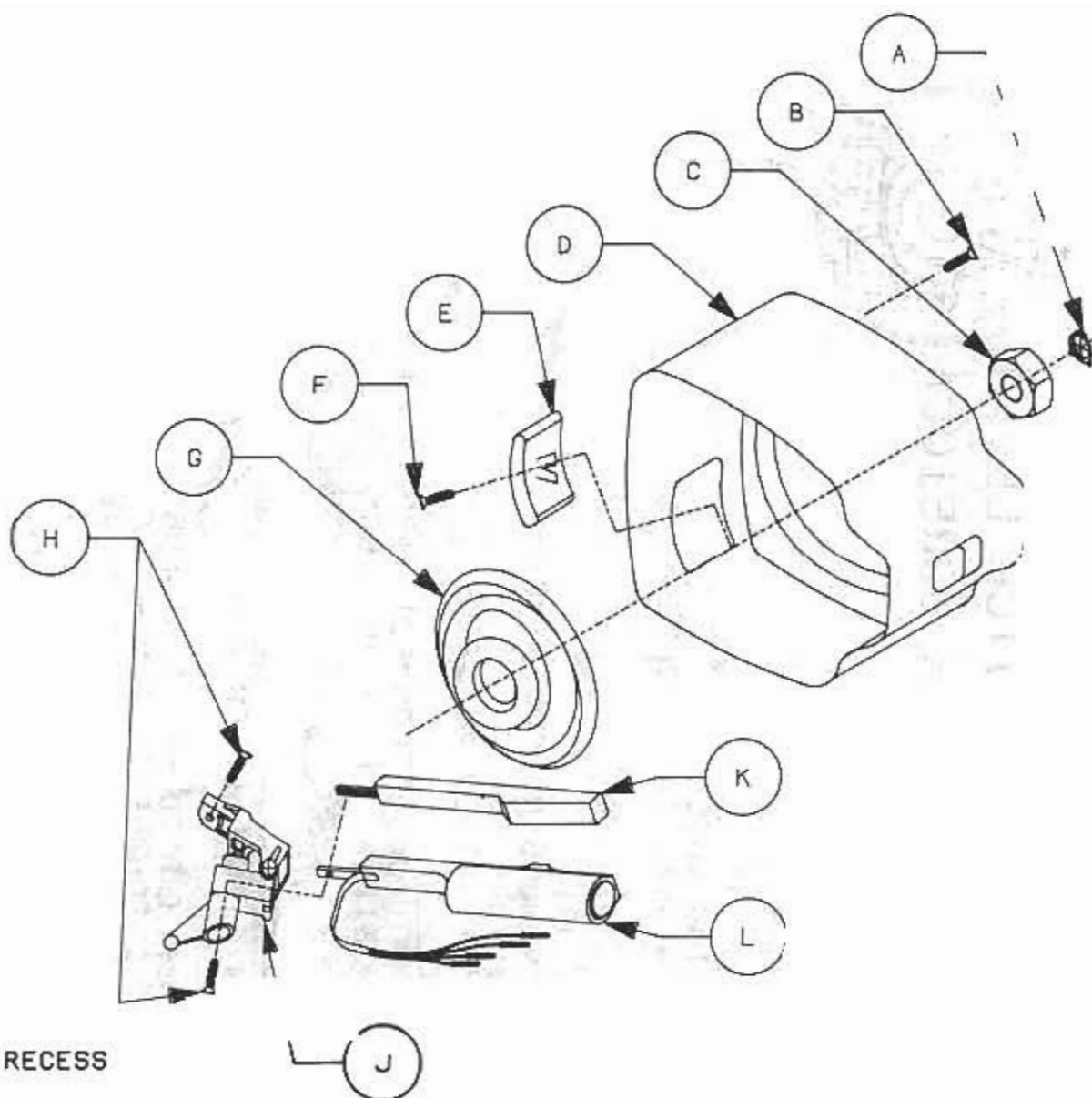


FIGURE 2



KEY LETTER

PART NAME

- A RETAINER
- B SCREW, PAN HEAD CROSS RECESS
- C NUT, HEXAGON JAM
- D COVER, COLUMN HOUSING
- E KNOB, HAZARD WARNING
- F SCREW, OV, HD C/REC
- G CAM, TURN SIGNAL
- H SCREW, C/S TAPPING
- J PIVOT, DIMMER SWITCH ACTUATOR
- K LEVER, TURN SIGNAL, O.E.
- LEVER, TURN SIGNAL - CRUISE